



EDELBROCK CAT-BACK EXHAUST SYSTEM
For 2004-2007 GM Colorado / Canyon 2.8L, 3.5L, & 3.7L
2WD & 4WD, Crew Cab, Extended Cab with Short Bed
Catalog #5713
INSTALLATION INSTRUCTIONS

Please study these instructions carefully before installing your new Edelbrock Cat-Back Exhaust System. If you have any questions, please contact our **Technical Hotline at: 1-800-416-8628**, 7am - 5pm, Monday-Friday, Pacific Standard Time or e-mail us at **Edelbrock@Edelbrock.com**. Please fill out and mail your warranty card.

Suggested Tools for Installation:

- | | |
|--|--|
| <input type="checkbox"/> 3/8" ratchet and metric sockets | <input type="checkbox"/> Sawzall or Hacksaw |
| <input type="checkbox"/> Jack and jackstands | <input type="checkbox"/> Liquid penetrant and rubber lubricant |

IMPORTANT NOTE:

Proper installation is the responsibility of the installer. Improper installation will void warranty and may result in poor performance and engine or vehicle damage.

DISASSEMBLY

1. Raise vehicle and support with proper jackstands for the weight, leaving the suspension hanging.
2. Use caution around hot exhaust systems to avoid burns.
3. Using a sawzall or hacksaw, cut the factory I-pipe 6" back from the front face of the 2-bolt flange.
4. Use penetrating oil on all hanger isolators.
5. Use a long pry bar to pull the rubber isolators off of the pipe hangers.
6. Remove the old system. In some cases, you will find it easier to cut the overaxle pipe to remove it.

ASSEMBLY

1. Using a 2-1/2" band clamp, install the new I-pipe onto the pipe that was cut behind the OE 2-bolt flange, engage hanger into rubber isolator. Only snug the clamp at this time.
2. Slip the muffler onto the intermediate pipe with a 2-1/2" band clamp on the front. **NOTE:** Inlet end of muffler is marked. Snug the clamp so you can adjust the system later.
3. Place a 2-1/2" band clamp on the outlet of the muffler.
4. Install the overaxle pipe and engage it into the stock rubber hanger isolators. Snug the clamps.
5. Slip tailpipe onto overaxle pipe, install 3" band clamp and snug clamp.
6. Check for clearance to body, frame, and driveline as you tighten the system from front to rear.
7. Check for leaks and correct, if necessary.

WARNING!!!

Exhaust gas contains carbon monoxide, a deadly invisible gas.
Correct any leaks before driving!

KIT CONTENTS Catalog #5713		
Qty.	Part #	Description
<input type="checkbox"/> 1	25-3252	I-Pipe
<input type="checkbox"/> 1	25-3253	Overaxle Pipe
<input type="checkbox"/> 1	25-3145	Tail pipe
<input type="checkbox"/> 1	25-55746	Muffler
<input type="checkbox"/> 1	22-5713	Installation Kit

WARNING: Support your vehicle with proper jackstands or ramps rated for the total vehicle weight. Place stands so that the rear axle is allowed to hang free for easy system removal.

WARNING: These cat-back systems are engineered to fit stock catalytic converters or equivalent replacements. If your original system has been modified, Edelbrock will not warranty fit or performance.



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